



## Scrap and alloy surcharges in Finland, deliveries from Imatra

Valid from 1st of June 2023

### Surcharges for scrap and for 1% alloying element by weight given in EUR/ton

	Bars		
	Hot rolled	Peeled	Cold drawn
Scrap	332,77	399,32	366,05
Chromium (Cr)	61,14	73,37	67,25
Nickel (Ni)	158,83	190,60	174,71
Molybdenum (Mo)	541,85	650,22	596,04
Vanadium (V)	314,97	377,96	346,47
Silicon (Si)	16,63	19,96	18,29
Manganese (Mn)	8,72	10,46	9,59

### Alloy surcharges per grade EUR/ton

Grade	Grade name	Bars		
		Hot rolled	Peeled	Cold drawn
1270	18CrNiMo7-6	540,06	648,07	594,06
2191	S235JR	5,82	6,99	6,40
2630	Hydax 25	15,85	19,02	17,44
2708	S355J0	14,55	17,45	16,00
2711	Imatra EL 400	39,04	46,85	42,94
2714	P355NH	38,47	46,16	42,31
2720	Hydax 15	32,80	39,36	36,08
2721	Imatra 520 M	31,30	37,56	34,43
2722	520M/S355J2	32,37	38,84	35,60
2723	Imatra 520 M	30,09	36,11	33,10
2726	S355J2G3/Mod S	32,23	38,68	35,45
4306	16MnCr5	68,78	82,54	75,66
4334	20MnCr5	87,99	105,59	96,79
4338	20MnCr5 M	87,99	105,59	96,79
4339	VSCH-MnCr(S)-2158-HM	144,75	173,70	159,23
4525	20NiCrMo2-2	227,05	272,46	249,75
4548	MoCN 206	221,93	266,31	244,12
4730	16NiCrS4+ HL	237,54	285,04	261,29
4732	SS 2511 M	200,31	240,37	220,34
4742	MoCN 212 M	329,18	395,01	362,10
4750	17CrNiMo6 Mod.	529,99	635,98	582,99
4761	18CrNiMo7-6	530,40	636,48	583,44
4774	92520 (A level) J10 340-400	398,28	477,94	438,11
5081	Imatra 4 M	10,68	12,82	11,75
5154	Rautakankiteräs	8,98	10,77	9,87
5155	Imatra 5	8,58	10,30	9,44
5235	XC55 mod.	32,14	38,56	35,35
5415	BMM 212	27,55	33,06	30,31
5446	24M13B	27,73	33,27	30,50
5450	Imaform	156,76	188,11	172,44

## Alloy surcharges per grade EUR/ton

Grade	Grade name	Bars		
		Hot rolled	Peeled	Cold drawn
5464	BCM 311	44,28	53,14	48,71
5465	BCM 311	40,61	48,73	44,67
5480	BM 311	27,97	33,56	30,76
5497	15B41 MOD	124,03	148,83	136,43
5600	Imatra CHA	53,06	63,67	58,37
5613	Imatra C100 Mod.	111,26	133,52	122,39
5614	Imatra C100	95,50	114,60	105,05
5910	Imarock	286,28	343,53	314,90
5919	25CrMo4	209,92	251,91	230,92
6014	25CrMoS4 HH M	202,12	242,55	222,33
6016	MoC 210 M	199,94	239,93	219,93
6080	42CrMo4	184,80	221,76	203,28
6082	MoC410 M	183,90	220,68	202,29
6086	2244D	190,72	228,86	209,79
6093	ASTM A193 B7	192,34	230,80	211,57
6097	42CrMoS4 HH	191,13	229,36	210,25
6115	AISI 4140	231,32	277,58	254,45
6116	Cromobolt	239,16	286,99	263,08
6130	21CrMoV 5-7	579,70	695,64	637,67
6132	Imanite	605,34	726,40	665,87
6137	ASTM A320 L7	235,29	282,34	258,81
6138	42crMo4	235,29	282,34	258,81
6498	34CrNiMo6 M	445,58	534,70	490,14
6499	34CrNiMo6	484,39	581,27	532,83
6502	MoCN 315 M	425,65	510,78	468,22
6506	817M40	452,99	543,59	498,29
6507	30CrNiMo8	682,46	818,95	750,71
6521	CNMO 510	712,93	855,51	784,22
7213	38MnSiV6-2	61,98	74,38	68,18
7216	V-2906-00	39,16	46,99	43,07
7221	482	79,52	95,43	87,48
7248	282X	49,99	59,99	54,99
7252	TS280M-LX	84,48	101,38	92,93
7255	Imatra EL450	47,02	56,42	51,72
7265	Ovako 280P	46,60	55,92	51,26
7266	Ovako 280M	71,06	85,27	78,16
7269	V-2146	68,87	82,64	75,75
7407	52CrMoV4	243,58	292,30	267,94
7408	50CrV4	121,26	145,51	133,38
8301	Imacro EL700	300,79	360,94	330,87
8302	Imacro M	305,37	366,45	335,91
8303	Imacro NIT	525,13	630,16	577,65